



## TECHNICAL DATASHEET

### **PRIMER TO SEALER ADDITIVE**

**ART. NO:** #190.245.1

PRIMER TO SEALER ADDITIVE converts the Primeworx primer to a high quality 2.1 VOC urethane sealer. This additive allows versatility without having to stock multiple products. It increases productivity due to its great filling and leveling characteristics. It is easy to apply and its smooth surface finish is recoatable after 15 minutes without any sanding. It is compatible with most water and solvent based topcoats.

#### **FEATURES**

- ✓ *Can be used with the Carworx white, charcoal and black Primeworx*
- ✓ *Fast drying*
- ✓ *Wet on wet capabilities with solvent & water based topcoats*
- ✓ *Can be sanded easily if needed in 20 min or sooner if force dried*
- ✓ *Flexible and suitable for plastic and rubber parts, including plastic bumpers (adhesion promoter maybe required)*
- ✓ *Can be used to bring substrates nearer to actual colour and save on paint*
- ✓ *Reduces the number of products needed in the paint setup*

#### **COMPATIBLE SURFACES**

- ✓ *Surfaces that are ready for paint, but that still have small imperfections in the finishing*
- ✓ *Surfaces where metal has been exposed during the sanding process*
- ✓ *Aluminum, Metal, Galvanized Steel, Fiberglass, Most Plastics*

#### **SAFETY**

*The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence.*

*Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.*

#### **PRODUCT DATA**

**Shelf Life:** 24 months

**Sprayable V.O.C.:** 2.1 lbs/gal (251 g/l)

**Package:** Quart

**Number per case:** 12 (Quart)

Safety Data Sheet (SDS) is available on our website



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### HANDLING



#### MIXING

Make sure product is at room temperature 70°F (21°C) before mixing

**3 Parts** Primeworx

**1 Part** Hardener

**1 Part** Additive

**1 Part** Reducer



#### POT LIFE

1 hour at room temperature 70°F (21°C)



#### APPLICATION

1.3 - 1.4 mm @ 24 - 30 psi

Apply 1 full wet coat



#### DRYING TIMES

**Air Dry:** 15 min for wet on wet solvent topcoat at 70°F (21°C)

20 min for water-based topcoat, Sealer must be completely dry to touch