

**URKI-CLEAR 765**

CLEAR COAT 4:1

Edition: 020 2016/10

Cod: 7076500000.10085.020

### APPLICATION

2K Acrylic clear coat developed for repairing and recoating of vehicles in two-coat systems. Easy application and quick drying.

### PHYSICAL PROPERTIES

Density at 70° F (lbs/gal)	8.10 ± 0.20
Supply viscosity at 70° F	15 - 17 sec. Ford n° 4.
% Solids content (weight / volume)	38,5 % ± 2 weight; (Mixture with hardener)
V.O.C. (lbs/gal)	5 lbs/gal
Type of product	Acrylic
Colour	Colourless

### SURFACE PREPARATION

Apply directly on metallic base coats (solvent and water based) at least 30 minutes after the application of the basecoat. In case of water based basecoats, the paint must be completely dry before applying the clear.

### APPLICATION INSTRUCTIONS

To allow the evaporation of thinners leave 10 to 15 minutes between the two crossed hands. Recommended nozzles: 1.3 - 1.4 mm

For spot-repairs, it can be used E-202 (Fast hardener) with the same mix-ratio, 4:1V

When sanding and polishing, apply 3 coats.



E-224  
4:1 V



3 h.



15-17"  
Ford n° 4



Not needed



1.6 - 2.0 mils



10-15'  
20' before force-dry



Air: 2-3 h.  
Booth: 30'/140°F



Medium wave  
20 min.



IR/140°F/1 h.  
minimum  
70°F/8-10 h.  
minimum

### FEATURES OF DRY FILM

Theoretical coverage (ft <sup>2</sup> /gal)	300 (1.75 mils)
Gloss 60°-60°	100 %
Second layer	24 h.

### STORAGE

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 40 and 90°F recommended.

Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.